

**SPIRAL DOUGH KNEADER**

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PNC	Model	Modules	Description	Note
602276	ESK10L	B;C;I	SPIRAL DOUGH KNEADER - 10LT - 1 SPEED	
602282	DSK10L	A;C;I	SPIRAL DOUGH KNEADER - 10LT - 1 SPEED	



**SPIRAL DOUGH KNEADER**

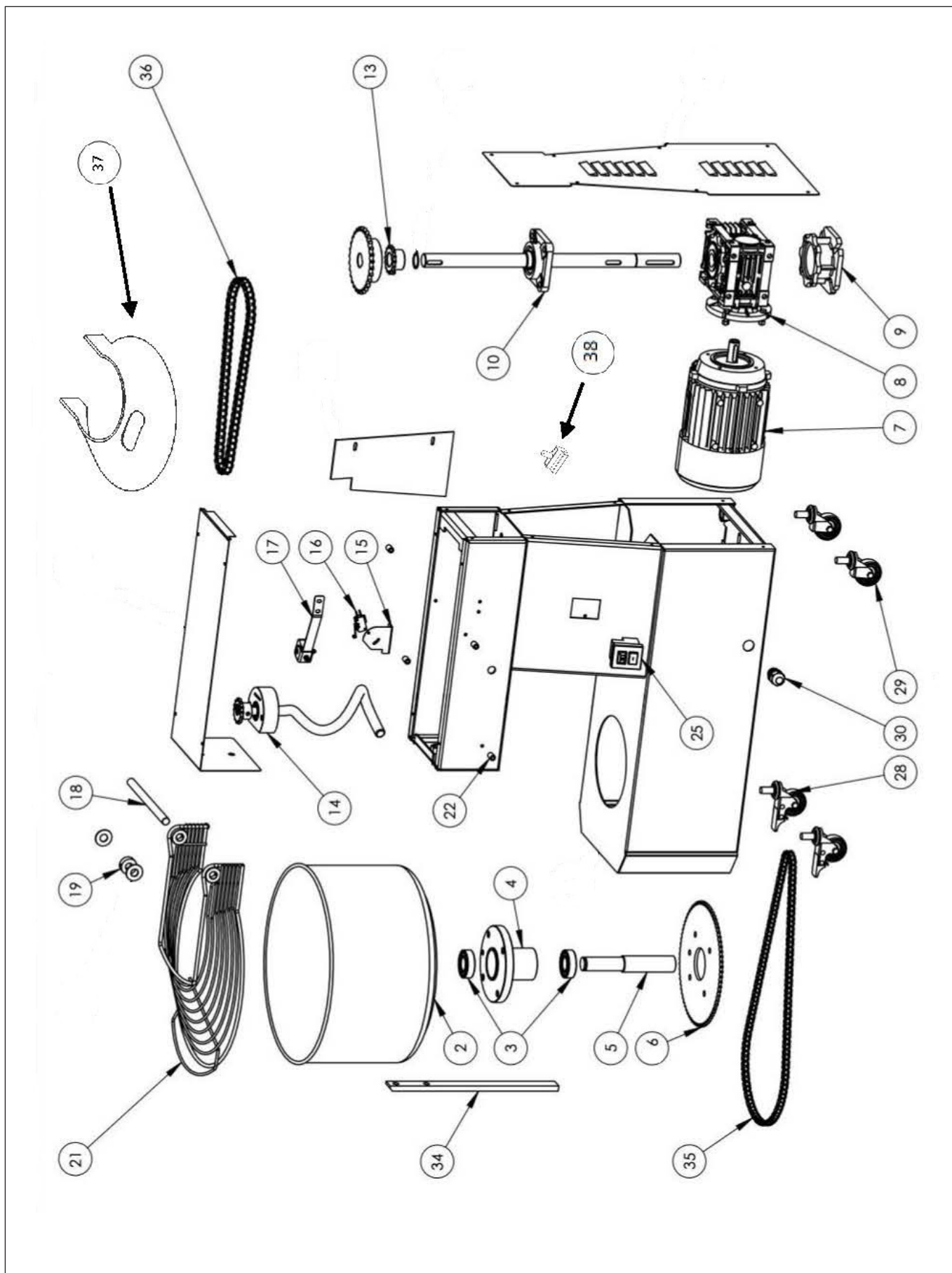
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**Modules classifications**

<b>A</b>	DITO SAMA
<b>B</b>	ELECTOLUX PROFESSIONAL
<b>C</b>	10 LITRES
<b>I</b>	1 SPEED

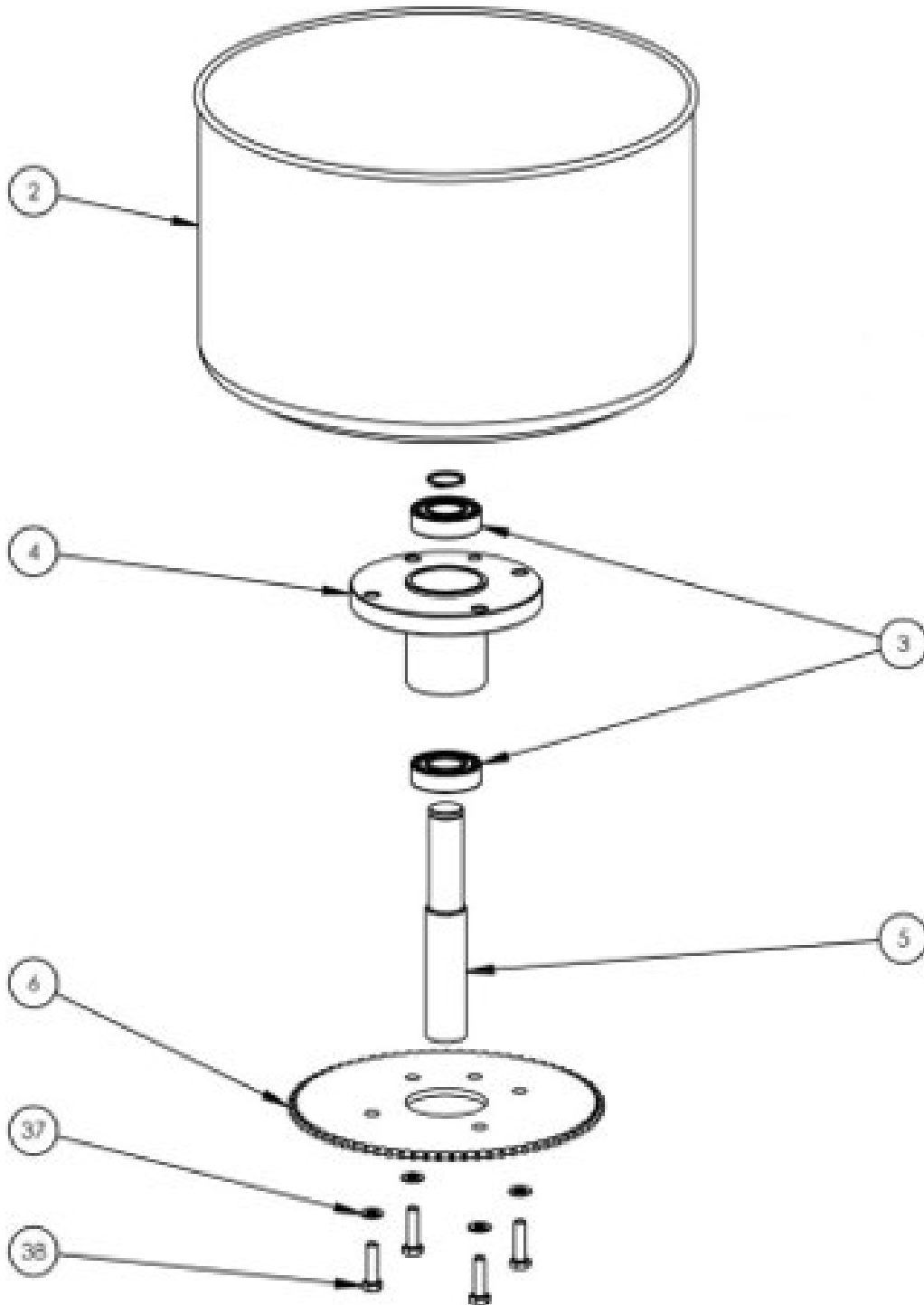
<b>Pag.</b>	<b>Index</b>
4	Exploded view - Structure
5	Parts list - Structure
6	Exploded view - Mechanism / Bowl
7	Parts list - Mechanism / Bowl
8	Exploded view - Spiral
9	Parts list - Spiral
10	Exploded view - Mechanism
11	Parts list - Mechanism
12	Exploded view - Lid
13	Parts list - Lid
14	Exploded view - Tensioner
15	Parts list - Tensioner
16	Exploded view - Microswitch
17	Parts list - Microswitch

SPIRAL DOUGH KNEADER - Exploded view - Structure



**SPIRAL DOUGH KNEADER - Parts list - Structure**

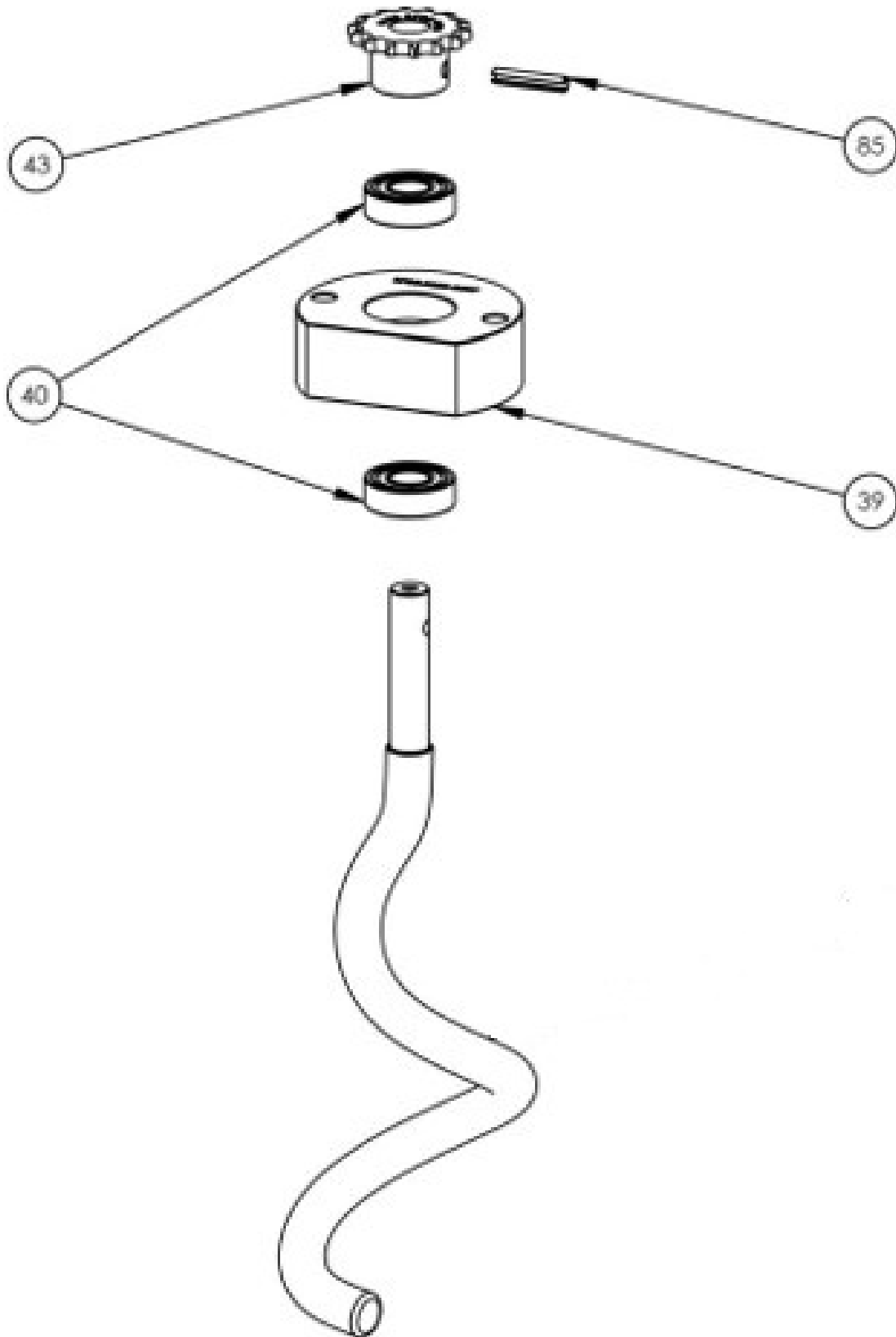
Pos.	Code	Item	Description	V	W&T	Ref.	Notes	S/N break
2	0DF190	CIL00021	BOWL L10 260 x 200					
3	0KQ394	CIL00093	BEARING 6205 2RS		X			
4	0DF191	CIL00074	BOWL SUPPORT L10					
5	0DF192	CIL00066	BOWL SUPPORT SHAFT L10					
6	0DF193	CIL00079	BOWL CROWN L10 Z65 3/8"					
7	0DF194	CIL00045	MOTOR L10 230V – 0.37Kw	X				
8	0DF195	CIL00055	GEAR BOX	X				
9	0DF196	CIL00058	REDUCER FLANGE S40 (L10)		X			
10	0DF197	CIL00077	UCF204 (D20mm) (DRIVE SHAFT SUPPORT)		X			
11	0DF198	CIL00061	TRANSMISSION SHAFT L10					
13	0DF200	CIL00087	DRIVE PINION BOWL L10 Z14 3/8" D20		X			
14	0DF201	CIL00140	SPIRAL ASSEMBLY L10		X			
15	0DF202	CIL00114	LID MICROSWITCH BRACKET L10					
16	0DF203	CIL00113	MICROSWITCH D3V-166-1C5	X				
17	0DF204	CIL00123	CHAIN TENSIONER ASSEMBLY					
18	0DF205	CIL00068	LID SHAFT L10					
19	0DF206	CIL00038	MICROSWITCH HUB					
21	0DF208	CIL00032	LID L10					
22	0DF209	CIL00104	PLASTIC STOP SPACER 10X15					
25	0DF210	CIL00110	SINGLE-PHASE SWITCH					
28	0DF211	CIL00106	WHEEL WITH BRAKE D50 M12					
29	0DF212	CIL00107	UNBRAKED WHEEL D50M12					
30	0DF213	CIL00119	PLASTIC CABLE GLAND M20 x 1.5					
34	0DF377	CIL00040	DOUGH REMOVER PIN L10					
35	0DF218	CIL00099	BOWL CHAIN L10 3/8" 69P		X			
36	0DF219	CIL00094	SPIRAL CHAIN 3/82 69P		X			
37	0DF220	CIL00264	LID COVER					
38	0DF374	CIL00274 + CIL00269	3.3A FUSE + FUSE HOLDER	X				



SPIRAL DOUGH KNEADER - Parts list - Bowl Mechanism

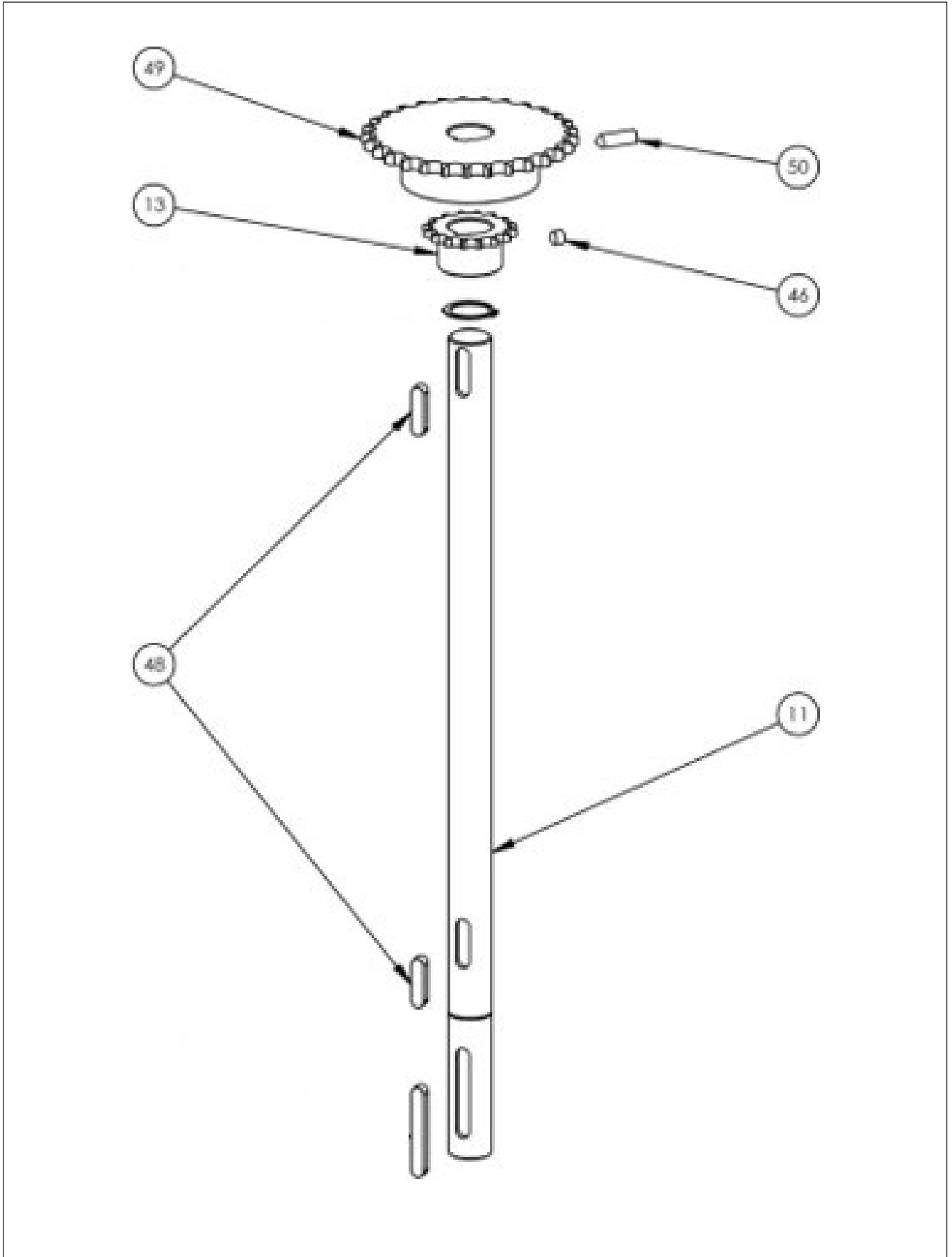
Pos.	Code	Item	Description	V	W&T	Ref.	Notes	S/N break
2	0DF190	CIL00021	BOWL L10 260 x 200					
3	0KQ394	CIL00093	BEARING 6205 2RS		X			
4	0DF191	CIL00074	BOWL SUPPORT L10					
5	0DF192	CIL00066	BOWL SUPPORT SHAFT L10					
6	0DF193	CIL00079	BOWL CROWN L10 Z65 3/8"		X			
37	0KQ524	BIL00035	FLAT WASHER 8 ZN					
38	0D2329	BIL00034	HEX HEAD SCREW M8 x 30 ZN					

SPIRAL DOUGH KNEADER - Exploded view - Spiral



SPIRAL DOUGH KNEADER - Parts list - Spiral

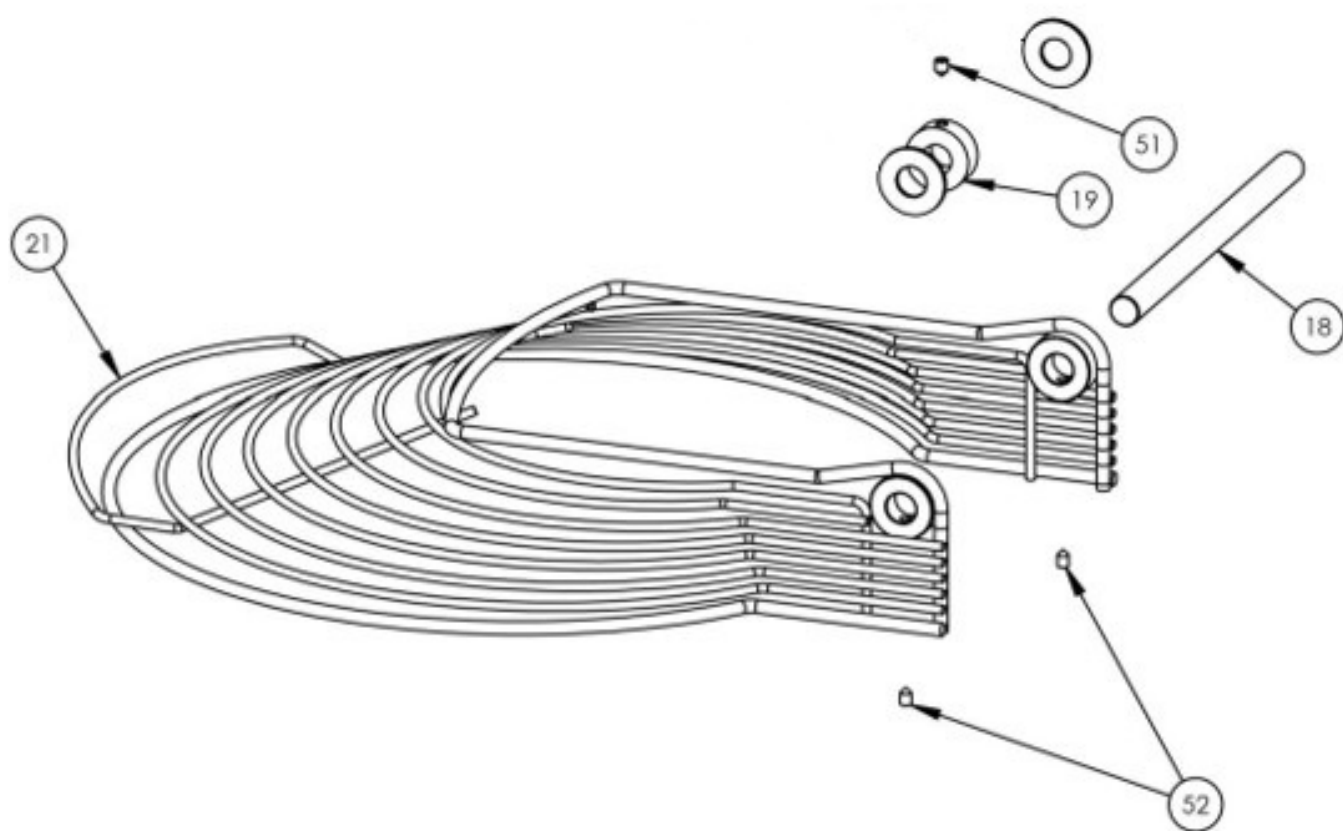
Pos.	Code	Item	Description	V	W&T	Ref.	Notes	S/N break
39	0DF221	CIL00071	SPIRAL SUPPORT L10					
40	0D0035	CIL00090	BEARING 6202 2RS		X			
43	0DF223	CIL00082	SPIRAL PINION L10 Z143/8" D15		X			
85	0D0400	BIL00006	ROLL PIN 6x30					



SPIRAL DOUGH KNEADER - Parts list - Mechanism

Pos.	Code	Item	Description	V	W&T	Ref.	Notes	S/N break
11	0DF198	CIL00061	DRIVE SHAFT L10					
13	0DF200	CIL00087	BOWL DRIVE PINION L10 Z14 3/8"D20		X			
46	0D0559	BIL00020	M8x8 POINT GRUB SCREW UNPROCESSED					
48	0KQ486	BIL00004	INTERLOCKING TAB 6x30					
49	0DF225	CIL00085	SPIRAL DRIVE PINION L10 Z25 3/8"D20		X			
50	0DF073	BIL00021	M8 x 25 POINT GRUB SCREW UNPROCESSED					

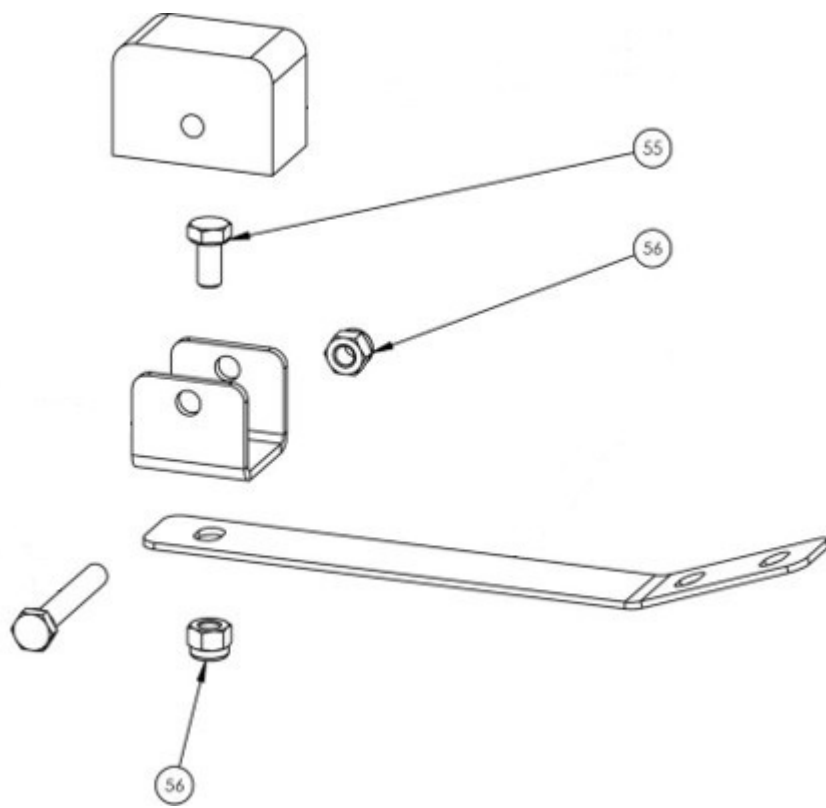
SPIRAL DOUGH KNEADER - Exploded view - Lid



SPIRAL DOUGH KNEADER - Parts list - Lid

Pos.	Code	Item	Description	V	W&T	Ref.	Notes	S/N break
18	0DF205	CIL00068	LID SHAFT L10					
19	0DF206	CIL00038	MICROSWITCH HUB					
21	0DF208	CIL00231	LID L10		X			
51	0D0545	BIL00019	POINT GRUB SCREW M6 x 8 ZN					
52	0D2109	BIL00018	POINT GRUB SCREW M5 x 8 ZN					

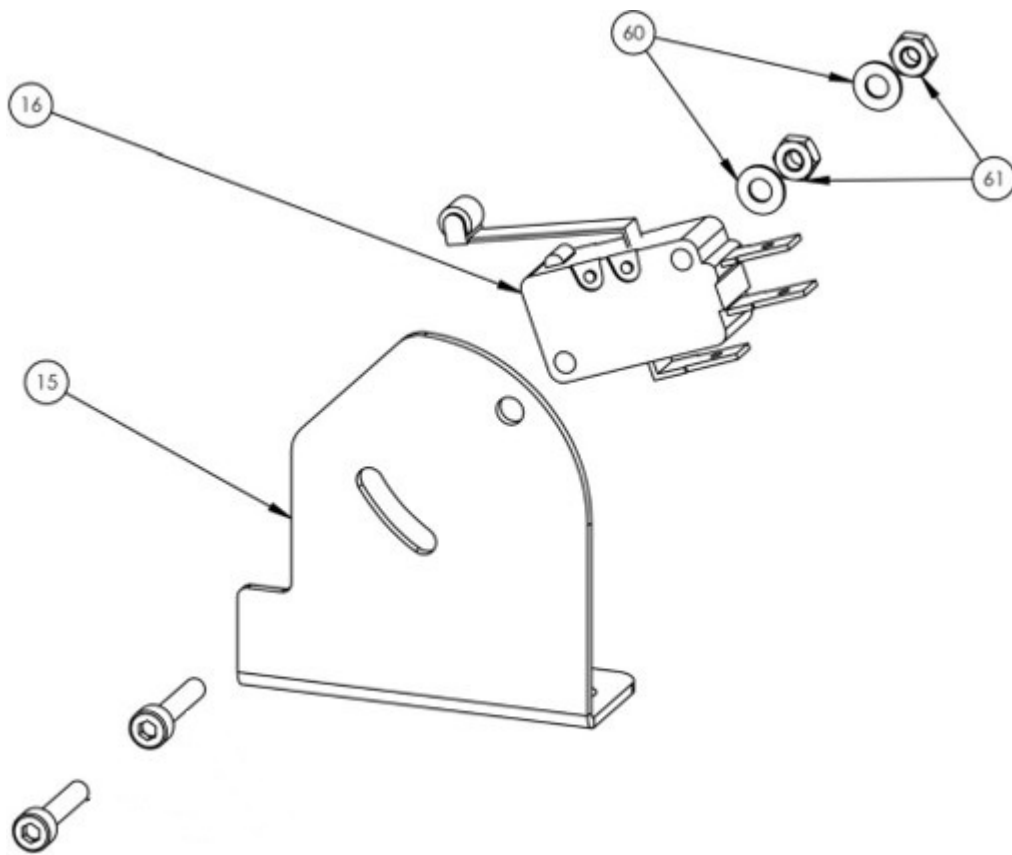
SPIRAL DOUGH KNEADER - Exploded view - Tensioner



SPIRAL DOUGH KNEADER - Parts list - Tensioner

Pos.	Code	Item	Description	V	W&T	Ref.	Notes	S/N break
55	0D0537	BIL00013	HEX HEAD SCREW M5x10 ZN					
56	0D0500	BIL00010	SELF-LOCKING NUT M5 ZN					

SPIRAL DOUGH KNEADER - Exploded view - Microswitch



SPIRAL DOUGH KNEADER - Parts list - Microswitch

Pos.	Code	Item	Description	V	W&T	Ref.	Notes	S/N break
15	0DF202	CIL00114	LID MICROSWITCH BRACKET L10					
16	0DF203	CIL00113	MICROSWITCH D3V-166-1C5	X				
60	0D5620	BIL00043	FLAT WASHER 3x7x0.5					
61	033987	BIL00016	NUT M3 A2					

CE